

EXHIBIT A

2002

USP 25

THE UNITED STATES PHARMACOPEIA

NF 20

THE NATIONAL FORMULARY

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UNITED STATES PHARMACOPEIAL CONVENTION, INC.
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Excipients

USP and NF Excipients, Listed by Categories

Acidifying Agent

Acetic Acid
Acetic Acid, Glacial
Citric Acid
Fumaric Acid
Hydrochloric Acid
Hydrochloric Acid, Diluted
Malic Acid
Nitric Acid
Phosphoric Acid
Phosphoric Acid, Diluted
Propionic Acid
Sulfuric Acid
Tartaric Acid

Aerosol Propellant

Butane
Dichlorodifluoromethane
Dichlorotetrafluoroethane
Isobutane
Propane
Trichloromonofluoromethane

Air Displacement

Carbon Dioxide
Nitrogen

Alcohol Denaturant

Denatonium Benzoate
Methyl Isobutyl Ketone
Sucrose Octaacetate

Alkalizing Agent

Ammonia Solution, Strong
Ammonium Carbonate
Diethanolamine
Potassium Hydroxide
Sodium Bicarbonate
Sodium Borate
Sodium Carbonate
Sodium Hydroxide
Trolamine

Anticaking Agent (See *Glidant*)

Antifoaming Agent

Dimethicone
Simethicone

Antimicrobial Preservative

Benzalkonium Chloride
Benzalkonium Chloride Solution
Benzethonium Chloride
Benzoic Acid
Benzyl Alcohol
Butylparaben
Cetylpyridinium Chloride
Chlorobutanol
Chlorocresol
Cresol
Ethylparaben
Methylparaben
Methylparaben Sodium
Phenol
Phenylethyl Alcohol
Phenylmercuric Acetate
Phenylmercuric Nitrate
Potassium Benzoate

Potassium Sorbate

Propylparaben
Propylparaben Sodium
Sodium Benzoate
Sodium Dehydroacetate
Sodium Propionate
Sorbic Acid
Thimerosal
Thymol

Antioxidant

Ascorbic Acid
Ascorbyl Palmitate
Butylated Hydroxyanisole
Butylated Hydroxytoluene
Hypophosphorous Acid
Monothioglycerol
Potassium Metabisulfite
Propyl Gallate
Sodium Formaldehyde Sulfoxylate
Sodium Metabisulfite
Sodium Thiosulfate
Sulfur Dioxide
Tocopherol
Tocopherols Excipient

Buffering Agent

Acetic Acid
Ammonium Carbonate
Ammonium Phosphate
Boric Acid
Citric Acid
Lactic Acid
Phosphoric Acid
Potassium Citrate
Potassium Metaphosphate
Potassium Phosphate, Monobasic
Sodium Acetate
Sodium Citrate
Sodium Lactate Solution
Sodium Phosphate, Dibasic
Sodium Phosphate, Monobasic

Bulking Agent for Freeze-Drying

Creatinine
Mannitol

Capsule Lubricant (See *Tablet and/or Capsule Lubricant*)

Chelating Agent

Edetate Calcium Disodium
Edetate Disodium
Edetic Acid

Coating Agent

Carboxymethylcellulose, Sodium
Cellacelate (formerly Cellulose Acetate Phthalate)
Cellulose Acetate
Cellulose Acetate Phthalate (see Cellacelate)
Ethylcellulose
Ethylcellulose Aqueous Dispersion
Gelatin
Glaze, Pharmaceutical
Hydroxypropyl Cellulose
Hydroxypropyl Methylcellulose
Hydroxypropyl Methylcellulose Phthalate (see Hypromellose Phthalate)
Hypromellose Phthalate (formerly Hydroxypropyl Methylcellulose Phthalate)
Methacrylic Acid Copolymer

Methacrylic Acid Copolymer Dispersion
 Methylcellulose
 Polyethylene Glycol
 Polyvinyl Acetate Phthalate
 Shellac
 Sucrose
 Titanium Dioxide
 Wax, Carnauba
 Wax, Microcrystalline
 Zein
Color
 Caramel
 Ferric Oxide, red yellow, black, or blends
Complexing Agent
 Edetate Disodium
 Edetic Acid
 Oxyquinoline Sulfate
Desiccant
 Calcium Chloride
 Calcium Sulfate
 Silicon Dioxide
Emollient
 Alkyl (C12-15) Benzoate
Emulsifying and/or Solubilizing Agent
 Acacia
 Cholesterol
 Diethanolamine (Adjunct)
 Glyceryl Monostearate
 Lanolin Alcohols
 Lecithin
 Mono- and Di-glycerides
 Monoethanolamine (Adjunct)
 Oleic Acid (Adjunct)
 Oleyl Alcohol (Stabilizer)
 Poloxamer
 Polyoxyethylene 50 Stearate
 Polyoxyl 35 Castor Oil
 Polyoxyl 40 Hydrogenated Castor Oil
 Polyoxyl 10 Oleyl Ether
 Polyoxyl 20 Cetostearyl Ether
 Polyoxyl 40 Stearate
 Polysorbate 20
 Polysorbate 40
 Polysorbate 60
 Polysorbate 80
 Propylene Glycol Monostearate
 Sodium Lauryl Sulfate
 Sodium Stearate
 Sorbitan Monolaurate
 Sorbitan Monooleate
 Sorbitan Monopalmitate
 Sorbitan Monostearate
 Stearic Acid
 Trolamine
 Wax, Emulsifying
Filtering Aid
 Cellulose, Powdered
 Siliceous Earth, Purified
Flavors and Perfumes
 Anethole
 Benzaldehyde
 Ethyl Vanillin
 Menthol
 Methyl Salicylate
 Monosodium Glutamate
 Peppermint
 Peppermint Oil
 Peppermint Spirit
 Rose Oil
 Rose Water, Stronger
 Thymol
 Vanillin
Glidant and/or Anticaking Agent
 Calcium Silicate

Magnesium Silicate
 Silicon Dioxide, Colloidal
 Talc
Humectant
 Glycerin
 Hexylene Glycol
 Propylene Glycol
 Sorbitol
Ointment Base
 Diethylene Glycol Monoethyl Ether
 Lanolin
 Ointment, Hydrophilic
 Ointment, White
 Ointment, Yellow
 Polyethylene Glycol Ointment
 Petrolatum
 Petrolatum, Hydrophilic
 Petrolatum, White
 Rose Water Ointment
 Squalane
 Vegetable Oil, Hydrogenated, Type II
Plasticizer
 Acetyltributyl Citrate
 Acetyltriethyl Citrate
 Castor Oil
 Diacetylated Monoglycerides
 Dibutyl Sebacate
 Diethyl Phthalate
 Glycerin
 Polyethylene Glycol
 Propylene Glycol
 Triacetin
 Tributyl Citrate
 Triethyl Citrate
Polymer Membrane
 Cellulose Acetate
Sequestering Agent
 Beta Cyclodextrin (see Betadex)
 Betadex (formerly Beta Cyclodextrin)
Solvent
 Acetone
 Alcohol
 Alcohol, Diluted
 Amylene Hydrate
 Benzyl Benzoate
 Butyl Alcohol
 Corn Oil
 Cottonseed Oil
 Diethylene Glycol Monoethyl Ether
 Ethyl Acetate
 Glycerin
 Hexylene Glycol
 Isopropyl Alcohol
 Methyl Alcohol
 Methylene Chloride
 Methyl Isobutyl Ketone
 Mineral Oil
 Peanut Oil
 Polyethylene Glycol
 Propylene Glycol
 Sesame Oil
 Water for Injection
 Water for Injection, Sterile
 Water for Irrigation, Sterile
 Water, Purified
Sorbent
 Cellulose, Powdered
 Charcoal
 Siliceous Earth, Purified
Sorbent, Carbon Dioxide
 Barium Hydroxide Lime
 Soda Lime
Stiffening Agent
 Castor Oil, Hydrogenated

Cetostearyl Alcohol	Dextrin
Cetyl Alcohol	Ethylcellulose
Cetyl Esters Wax	Gelatin
Cetyl Palmitate	Glucose, Liquid
Hard Fat	Guar Gum
Paraffin	Hydroxypropyl Methylcellulose
Synthetic Paraffin	Methylcellulose
Stearyl Alcohol	Polyethylene Oxide
Wax, Emulsifying	Povidone
Wax, White	Starch, Pregelatinized
Wax, Yellow	Syrup
Suppository Base	Tablet and/or Capsule Diluent
Cocoa Butter	Calcium Carbonate
Hard Fat	Calcium Phosphate, Dibasic
Polyethylene Glycol	Calcium Phosphate, Tribasic
Suspending and/or Viscosity-increasing Agent	Calcium Sulfate
Acacia	Cellulose, Microcrystalline
Agar	Cellulose, Powdered
Alginic Acid	Dextrates
Aluminum Monostearate	Dextrin
Attapulgit, Activated	Dextrose Excipient
Attapulgit, Colloidal Activated	Fructose
Bentonite	Kaolin
Bentonite, Purified	Lactitol
Bentonite Magma	Lactose
Carbomer 910	Mannitol
Carbomer 934	Sorbitol
Carbomer 934P	Starch
Carbomer 940	Starch, Pregelatinized
Carbomer 941	Sucrose
Carbomer 1342	Sugar, Compressible
Carboxymethylcellulose Calcium	Sugar, Confectioner's
Carboxymethylcellulose Sodium	Tablet Disintegrant
Carboxymethylcellulose Sodium 12	Alginic Acid
Carrageenan	Cellulose, Microcrystalline
Cellulose, Microcrystalline, and Carboxymethylcellulose Sodium	Croscarmellose Sodium
Dextrin	Crospovidone
Gelatin	Polacrillin Potassium
Guar Gum	Sodium Starch Glycolate
Hydroxyethyl Cellulose	Starch
Hydroxypropyl Cellulose	Starch, Pregelatinized
Hydroxypropyl Methylcellulose	Tablet and/or Capsule Lubricant
Magnesium Aluminum Silicate	Calcium Stearate
Methylcellulose	Glycerol Behenate
Pectin	Magnesium Stearate
Polyethylene Oxide	Mineral Oil, Light
Polyvinyl Alcohol	Polyethylene Glycol
Povidone	Sodium Stearyl Fumarate
Propylene Glycol Alginate	Stearic Acid
Silicon Dioxide	Stearic Acid, Purified
Silicon Dioxide, Colloidal	Talc
Sodium Alginate	Vegetable Oil, Hydrogenated, Type 1
Tragacanth	Zinc Stearate
Xanthan Gum	Tonicity Agent
Sweetening Agent	Dextrose
Aspartame	Glycerin
Dextrates	Mannitol
Dextrose	Potassium Chloride
Dextrose Excipient	Sodium Chloride
Fructose	Vehicle
Mannitol	
Saccharin	FLAVORED AND/OR SWEETENED
Saccharin Calcium	Aromatic Elixir
Saccharin Sodium	Benzaldehyde Elixir, Compound
Sorbitol	Peppermint Water
Sorbitol Solution	Sorbitol Solution
Sucralose	Syrup
Sucrose	
Sugar, Compressible	OLEAGINOUS
Sugar, Confectioner's	Alkyl (C12-15) Benzoate
Syrup	Almond Oil
Tablet Binder	Corn Oil
Acacia	Cottonseed Oil
Alginic Acid	Ethyl Oleate
Carboxymethylcellulose, Sodium	Isopropyl Myristate
Cellulose, Microcrystalline	Isopropyl Palmitate
	Mineral Oil

Mineral Oil, Light
Octyldodecanol
Olive Oil
Peanut Oil
Safflower Oil
Sesame Oil
Soybean Oil
Squalane

SOLID CARRIER

Sugar Spheres

STERILE

Sodium Chloride Injection, Bacteriostatic

Water for Injection, Bacteriostatic

Viscosity-Increasing (See *Suspending Agent*)

Water Repelling Agent

Cyclomethicone

Dimethicone

Simethicone

Wetting and/or Solubilizing Agent

Benzalkonium Chloride

Benzethonium Chloride

Cetylpyridinium Chloride

Docosate Sodium

Nonoxynol 9

Octoxynol 9

Poloxamer

Polyoxyl 35 Castor Oil

Polyoxyl 40 Hydrogenated Castor Oil

Polyoxyl 10 Oleyl Ether

Polyoxyl 20 Cetostearyl Ether

Polyoxyl 40 Stearate

Polysorbate 20

Polysorbate 40

Polysorbate 60

Polysorbate 80

Sodium Lauryl Sulfate

Sorbitan Monolaurate

Sorbitan Monoolate

Sorbitan Monopalmitate

Sorbitan Monostearate

Tyloxapol

EXHIBIT B



21ST EDITION

Remington

**The Science and Practice
of Pharmacy**



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of colored syrups causes the previously dried coating layers to be redissolved. Rough tablet surfaces will produce a *marbled* appearance during polishing, since wax buildup occurs in the small depressions in the tablet surface.

Film Coating of Solid Dosage Forms

Film coating is a process that involves the deposition of a thin, but uniform, film onto the surface of the substrate. Unlike sugar coating, film coating is a very flexible process that allows a broad range of products (eg, tablets, powders, granules, nonpareils, capsules) to be coated. Film coatings essentially are typically applied continuously to a moving mass of product, usually by means of a spray technique, although manual application procedures have been used.

Historically, film coating was introduced in the early 1950s to combat the shortcomings of the then predominant sugar-coating process. Film coating has proved successful as a result of the many advantages offered, including

1. Minimal weight increase (typically 2–3% of tablet core weight)
2. Significant reduction in processing times
3. Increased process efficiency and output
4. Increased flexibility in formulations
5. Improved resistance to chipping of the coating

In the early years of film coating, the major process advantages resulted from the greater volatility of the organic solvents used; however, the use of such organic solvents has created many potential problems, including

1. Flammability hazards
2. Toxicity hazards
3. Concerns over environmental pollution
4. Cost (relating either to minimizing items 1 to 3 or to the cost of the solvents themselves)

However, since the initial introduction of film coating, significant advances have been made in process technology and equipment design. The emphasis has changed from a process needing highly volatile organic solvents (in order to facilitate rapid drying) to one where even a relatively slow drying solvent such as water can be accommodated through significant improvements in the drying capabilities of the processing equipment used.

Thus, there has been a transition from conventional pans to side-vented pans and fluid-bed equipment, and consequently from the problematic organic solvent-based process to an aqueous one.

FILM COATING RAW MATERIALS—The major components in any film-coating formulation consist primarily of a polymer, plasticizer, colorant, and solvent (or vehicle).

Ideal properties for the polymer include solubility in a wide range of solvent systems to promote flexibility in formulation, an ability to produce coatings that have suitable mechanical properties, and appropriate solubility in gastrointestinal fluids such that drug bioavailability is not compromised.

Cellulose ethers are often the preferred polymers in film coating, particularly hydroxypropyl methylcellulose. Suitable substitutes are hydroxypropyl cellulose, which may produce slightly tackier coatings, and methylcellulose, although this polymer has been reported to retard drug dissolution.¹⁰ Alternatives to the cellulose ethers are acrylic copolymers (eg, methacrylate and methyl methacrylate copolymers) and vinyl polymers (eg, polyvinyl alcohol).

For most film-coating applications, where there is no intent to modify drug-release characteristics, polymers are typically used as solutions in either water (preferred) or organic solvents.

Many of the commonly used polymers are available in a range of molecular-weight grades, a factor that also must be considered in the selection process. Molecular weight may have an important influence on various properties of the coating system, such as solution viscosity and mechanical strength and flexibility of the resultant film.

The incorporation of a plasticizer into the formulation improves the flexibility of the coating, reduces the risk of the film cracking, and potentially improves adhesion of the film to the substrate. To ensure that these benefits are achieved, the plasticizer must show a high degree of compatibility with the polymer and be retained permanently in the film, if the properties of the coating are to remain consistent on storage. Examples of typical plasticizers include glycerin, propylene glycol, polyethylene glycols, triacetin, acetylated monoglyceride, citrate esters (eg, triethyl citrate), or phthalate esters (eg, diethyl phthalate).

Colorants usually are used to improve the appearance of the product as well as to facilitate product identification. Additionally, certain physical properties of the coating (eg, its performance as a moisture barrier) may be improved. As in the case of sugar coating, colorants can be classified as either water-soluble dyes or insoluble pigments.

The use of water-soluble dyes is precluded with organic solvent-based film coating because of the lack of solubility in the solvent system. Thus, the use of pigments, particularly aluminum lakes, provides the most useful means of coloring film-coating systems. Although it may seem obvious to use water-soluble dyes in aqueous formulations, the use of pigments is preferred, since:

1. They are unlikely to interfere with bioavailability¹¹ as do some water-soluble dyes.
2. They help to reduce the permeability of the coating to moisture.¹²
3. They serve as bulking agents to increase the overall solids content in the coating dispersion without dramatically increasing viscosity.
4. They tend to be more light stable.

The major solvents used in film coating typically belong to one of these classes: alcohols, ketones, esters, chlorinated hydrocarbons, and water. Solvents perform an important function in the film-coating process, since they aid in the application of the coating to the surface of the substrate. Good interaction between solvent and polymer is necessary to ensure that optimal film properties are obtained when the coating dries. This initial interaction between solvent and polymer will yield maximum polymer chain extension, producing films having the greatest cohesive strength and, thus, the best mechanical properties. An important function of the solvent systems also is to ensure a controlled deposition of the polymer onto the surface of the substrate so that a coherent and adherent film coat is obtained.

Although it is very difficult to give typical examples of film-coating formulations, since these will depend on the properties of the materials used, such formulations usually are based on 5–20% (w/w) coating solids in the requisite vehicle (with the higher concentration range preferred for aqueous formulations), of which 60–70% is polymer, 6–7% is plasticizer, and 20–30% is pigment.

Modified-Release Film Coatings

Film coatings can be applied to pharmaceutical products to modify drug release. The USP describes two types of modified-release dosage forms, namely those that are *delayed release* and those that are *extended release*. Delayed-release products often are designed to prevent drug release in the upper part of the gastrointestinal (GI) tract. Film coatings used to prepare this type of dosage form are commonly called *enteric coatings*. Extended-release products are designed to extend drug release over a period of time, a result that can be achieved by the application of a *sustained- or controlled-release film coating*.

ENTERIC COATINGS—Enteric coatings generally remain intact in the stomach but will dissolve and release the contents of the dosage form once it reaches the small intestine. The purpose of an enteric coating is to delay the release of drugs that are inactivated by the stomach contents (eg, pantoic acid, erythromycin, and substituted benzimidazole compounds that are proton pump inhibitors) or may cause nausea or bleeding by irritating the gastric mucosa (eg, aspirin, steroids). In addition, such coatings can be used to give a simple repeat-action effect